

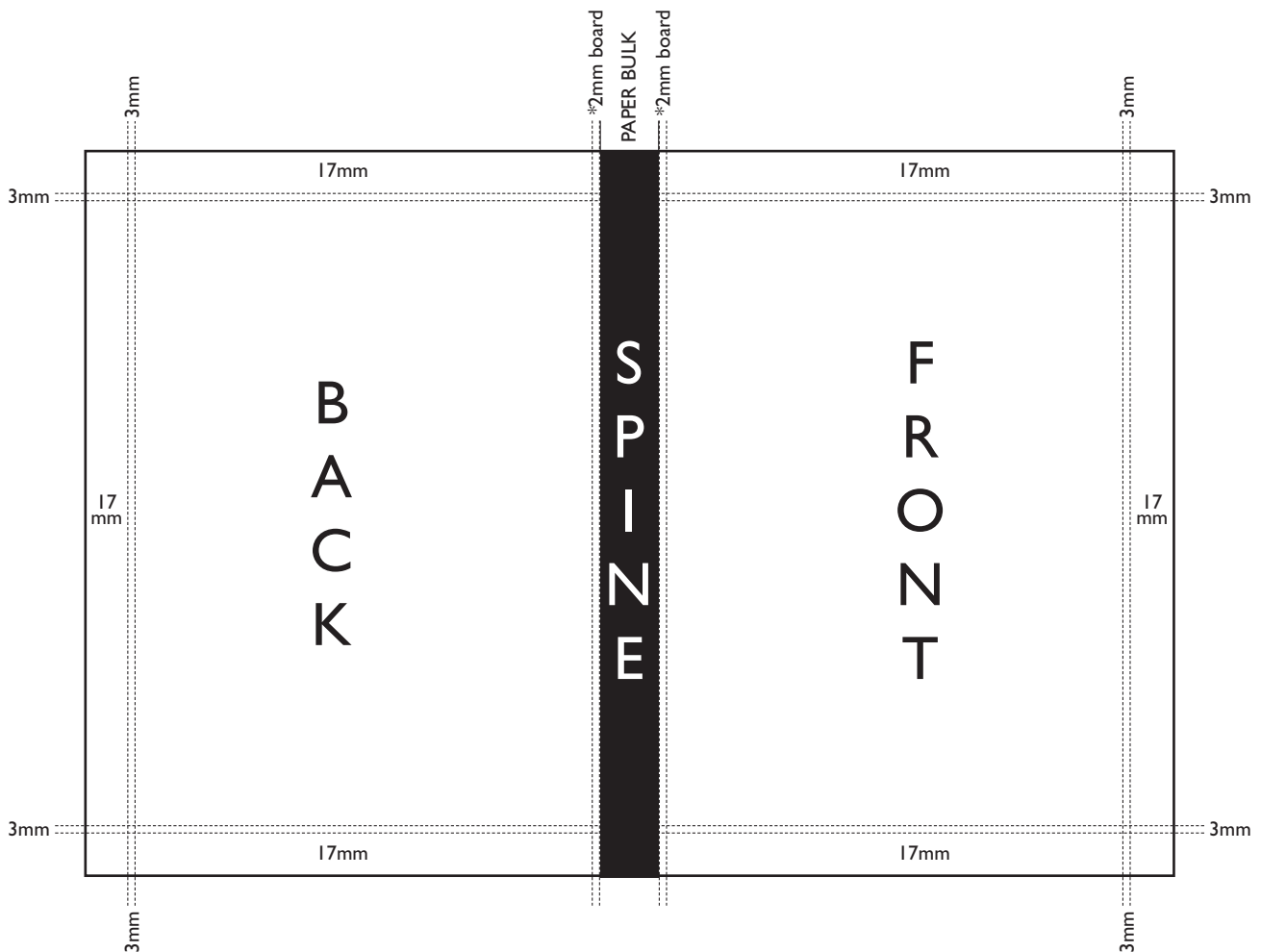
PRINTED PAPER CASE

(HARDBACK BOOKS)

Add 3mm to trimmed size to allow overhang of pages

Add extra 17mm to allow for fold around the cover board

Add 4mm to spine width to allow for boards



CASED SPINE WIDTH CALCULATION

This has now been fully reviewed and the following are to apply:

Round and backed spine:

* PAGE EXTENT	HOLLOW SIZE
Up to 480pp	Paper bulk + 4mm
480pp to 928pp	Paper bulk + 5mm
Above 928pp	Paper bulk + 6mm